

Date: Tuesday, 12/5/2006 8:15:29 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 29776				
Estimate Number	: 10175				
P.O. Number	: N/A		Part Number	: D2570	
This Issue	: 12/5/2006	S.O. No. : N/A	Drawing Number	: D2570 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 29620		Material	: N/A	
Written By	:		Due Date	: 12/23/2006	
Checked & Approved By	:		Qty:	500	Um: Each
Comment	:		J	Est E 02.09.29 Re-format; Removed finishing; Material change K	
Additional Product					
Job Number: 					
Seq. #:	Machine Or Operation:	Description :			
1.0	M303R0750	303 Round Bar .75"			
					
Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) Material: 00.750 AISI 303 SS Rod (M303R0.750) Batch #102318 D.F 06/12/10					
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
					
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr and tumble D.F 06/12/11					
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
					
Comment: INSPECT PARTS AS THEY COME OFF MACHINE D.F 06/12/11					
4.0	QC8	SECOND CHECK			
					
Comment: SECOND CHECK J.L 06/12/11					
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
					
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST50 QB 06/12/11					

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/10/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/5/2006 8:15:29 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29776

Part Number: D2570

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



510

Comment: FINAL INSPECTION/W/O RELEASE

12/06/12/15

Job Completion



W 06/12-15

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29776
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

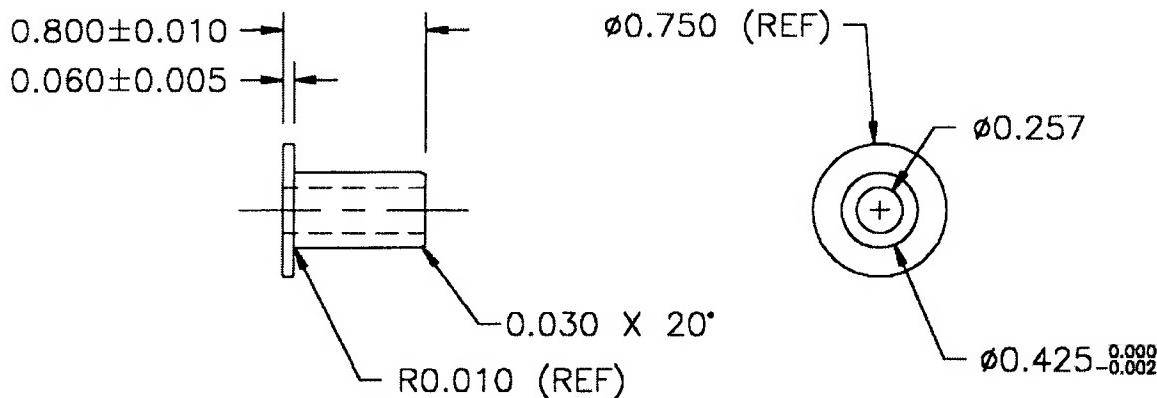
X First Article Prototype

Measured by:	<i>J. P.</i>	Audited by:	<i>Tm</i>	Prototype Approval:	N/A
Date:	06/12/10	Date:	06/12/10	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

RELEASED
96/09/18 DS

BREAK ALL SHARP CORNERS 0.010 MAX
MATERIAL: AISI 303 — 0.75 DIA STOCK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *29776*